according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

SECTION 1. IDENTIFICATION

Product name : Sitagliptin / Ipragliflozin L-Proline Formulation

Manufacturer or supplier's details

Company name of supplier : Merck & Co., Inc Address : 126 E. Lincoln Avenue

Rahway, New Jersey U.S.A. 07065

Telephone : 908-740-4000 Emergency telephone : 1-908-423-6000

E-mail address : EHSDATASTEWARD@merck.com

Recommended use of the chemical and restrictions on use

Recommended use : Pharmaceutical Restrictions on use : Not applicable

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Combustible dust

Eye irritation : Category 2A

Reproductive toxicity : Category 2

Specific target organ toxicity : Car

- repeated exposure

Category 2 (Kidney, Liver)

Other hazards

Contact with dust can cause mechanical irritation or drying of the skin.

GHS label elements

Hazard pictograms :





Signal Word : Warning

Hazard Statements : If small particles are generated during further processing, han-

dling or by other means, may form combustible dust concentra-

tions in air.

H319 Causes serious eye irritation.

H361d Suspected of damaging the unborn child.

H373 May cause damage to organs (Kidney, Liver) through

prolonged or repeated exposure.

Precautionary Statements : Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

and understood.

P260 Do not breathe dust.

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves, protective clothing, eye protection

and face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical attention. P337 + P313 If eye irritation persists: Get medical attention.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents and container to an approved waste

disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Cellulose	9004-34-6*	>= 30 - <= 60	TSC
Ipragliflozin L-proline	951382-34-6*	>= 10 - <= 30	TSC
Sitagliptin Phosphate	654671-77-9*	>= 10 - <= 30	TSC
Magnesium stearate	557-04-0*	>= 1 - <= 5	TSC

^{*} Indicates that the identifier is a CAS No.

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical

advice immediately.

When symptoms persist or in all cases of doubt seek medical

advice.

If inhaled : If inhaled, remove to fresh air.

Get medical attention.

In case of skin contact : In case of contact, immediately flush skin with soap and plenty

of water.

Remove contaminated clothing and shoes.

Get medical attention.

Wash clothing before reuse.

Thoroughly clean shoes before reuse.

TSC- the actual concentration or concentration range is withheld as a trade secret

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

In case of eye contact : In case of contact, immediately flush eyes with plenty of water

for at least 15 minutes.

If easy to do, remove contact lens, if worn.

Get medical attention.

If swallowed : If swallowed, DO NOT induce vomiting.

Get medical attention.

Rinse mouth thoroughly with water.

Contact with dust can cause mechanical irritation or drying of

Most important symptoms and effects, both acute and

the skin.

delayed

Causes serious eye irritation.

Suspected of damaging the unborn child.

May cause damage to organs through prolonged or repeated

exposure.

Protection of first-aiders : First Aid responders should pay attention to self-protection,

and use the recommended personal protective equipment when the potential for exposure exists (see section 8).

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

None known.

Specific hazards during fire

fighting

Avoid generating dust; fine dust dispersed in air in sufficient

concentrations, and in the presence of an ignition source is a

potential dust explosion hazard.

Exposure to combustion products may be a hazard to health.

Hazardous combustion prod: :

ucts

Carbon oxides

Metal oxides

Specific extinguishing meth-

ods

Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment. Use water spray to cool unopened containers.

Remove undamaged containers from fire area if it is safe to do

so.

Evacuate area.

Special protective equipment :

for fire-fighters

In the event of fire, wear self-contained breathing apparatus.

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- :

tive equipment and emergency procedures

Use personal protective equipment.

Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions : Av

Avoid release to the environment.

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

Sweep up or vacuum up spillage and collect in suitable

container for disposal.

Avoid dispersal of dust in the air (i.e., clearing dust surfaces

with compressed air).

Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to

determine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : Static electricity may accumulate and ignite suspended dust

causing an explosion.

Provide adequate precautions, such as electrical grounding

and bonding, or inert atmospheres. Use only with adequate ventilation.

Local/Total ventilation Advice on safe handling

Do not breathe dust.

Do not swallow. Do not get in eyes.

Avoid prolonged or repeated contact with skin.

Wash skin thoroughly after handling.

Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure

assessment

Minimize dust generation and accumulation. Keep container closed when not in use. Keep away from heat and sources of ignition.

Take precautionary measures against static discharges.

Take care to prevent spills, waste and minimize release to the

environment.

Conditions for safe storage : Keep in properly labeled containers.

Store locked up.

Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:

Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

inert or nuisance dust 50 Million particles per cubic foot

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Value type (Form of exposure): TWA (total dust)

Basis: OSHA Z-3

15 mg/m³

Value type (Form of exposure): TWA (total dust)

Basis: OSHA Z-3

5 mg/m³

Value type (Form of exposure): TWA (respirable fraction)

Basis: OSHA Z-3

15 Million particles per cubic foot

Value type (Form of exposure): TWA (respirable fraction)

Basis: OSHA Z-3

Dust, nuisance dust and par-

ticulates

10 mg/m³

Value type (Form of exposure): PEL (Total dust)

Basis: CAL PEL

5 mg/m³

Value type (Form of exposure): PEL (respirable dust fraction)

Basis: CAL PEL

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Cellulose	9004-34-6	TWA	10 mg/m³	ACGIH
		TWA (Respirable)	5 mg/m³	NIOSH REL
		TWA (total)	10 mg/m³	NIOSH REL
		TWA (total	15 mg/m ³	OSHA Z-1
		dust)		
		TWA (respir-	5 mg/m ³	OSHA Z-1
		able fraction)		
Ipragliflozin L-proline	951382-34-6	TWA	0.4 mg/m3 (OEB 2)	Internal
Sitagliptin Phosphate	654671-77-9	TWA	0.6 mg/m3 (OEB 2)	Internal
Magnesium stearate	557-04-0	TWA (Inhal- able particu- late matter)	10 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	3 mg/m³	ACGIH

Engineering measures : Use feasible engineering controls to minimize exposure to

compound.

All engineering controls should be implemented by facility design and operated in accordance with GMP principles to

protect products, workers, and the environment.

Personal protective equipment

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04/14/2025

 4.1
 08/11/2025
 3121447-00015
 Date of first issue: 08/28/2018

Respiratory protection : General and local exhaust ventilation is recommended to

maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and

use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled

release, exposure levels are unknown, or any other

circumstance where air purifying respirators may not provide

adequate protection.

Hand protection

Material : Chemical-resistant gloves

Eye protection : Wear safety glasses with side shields or goggles.

If the work environment or activity involves dusty conditions,

mists or aerosols, wear the appropriate goggles.

Wear a faceshield or other full face protection if there is a potential for direct contact to the face with dusts, mists, or

aerosols.

Skin and body protection

Hygiene measures

Work uniform or laboratory coat.

If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the

working place.

When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the

use of administrative controls.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder

Color : No data available

Odor : No data available

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling

range

No data available

Flash point : No data available

Evaporation rate : No data available

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Flammability (solid, gas) : May form explosive dust-air mixture during processing,

handling or other means.

Flammability (liquids) : Not applicable

Upper explosion limit / Upper

flammability limit

No data available

Lower explosion limit / Lower

flammability limit

No data available

Vapor pressure : No data available

Relative vapor density : No data available

Relative density : No data available

Density : No data available

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-

octanol/water

: No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, kinematic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

Particle characteristics

Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard. Chemical stability : Stable under normal conditions.

Possibility of hazardous reac-

tions

May form explosive dust-air mixture during processing,

handling or other means.

Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Avoid dust formation.

Incompatible materials : Oxidizing agents

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04/14/2025

 4.1
 08/11/2025
 3121447-00015
 Date of first issue: 08/28/2018

Hazardous decomposition

products

No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Skin contact Ingestion Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg

Method: Calculation method

Components:

Cellulose:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.8 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Ipragliflozin L-proline:

Acute oral toxicity : LD50 (Rat): < 1,000 mg/kg

LDLo (Monkey): >= 1,000 mg/kg

Sitagliptin Phosphate:

Acute oral toxicity : LD50 (Rat): > 3,000 mg/kg

LD50 (Mouse): 3,000 mg/kg

Magnesium stearate:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 423

Assessment: The substance or mixture has no acute oral tox-

icity

Remarks: Based on data from similar materials

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Remarks: Based on data from similar materials

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Skin corrosion/irritation

Not classified based on available information.

Components:

Sitagliptin Phosphate:

Species : Rabbit
Method : Draize Test
Result : No skin irritation

Magnesium stearate:

Species : Rabbit

Result : No skin irritation

Remarks : Based on data from similar materials

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Ipragliflozin L-proline:

Species : Rabbit

Result : Mild eye irritation

Sitagliptin Phosphate:

Species : Rabbit

Result : Irritating to eyes. Method : Draize Test

Magnesium stearate:

Species : Rabbit

Result : No eye irritation

Remarks : Based on data from similar materials

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Ipragliflozin L-proline:

Test Type : Maximization Test

Routes of exposure : Dermal

Result : Not a skin sensitizer.

Sitagliptin Phosphate:

Test Type : Local lymph node assay (LLNA)

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Species : Mouse

Method : OECD Test Guideline 429
Result : Not a skin sensitizer.

Magnesium stearate:

Test Type : Maximization Test
Routes of exposure : Skin contact
Species : Guinea pig

Method : OECD Test Guideline 406

Result : negative

Remarks : Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Cellulose:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Mouse

Application Route: Ingestion

Result: negative

Ipragliflozin L-proline:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Test Type: Chromosomal aberration
Test system: Chinese hamster lung cells

Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test

Species: Rat

Cell type: Bone marrow

Result: negative

Sitagliptin Phosphate:

Genotoxicity in vitro : Test Type: Ames test

Result: negative

Test Type: Chromosome aberration test in vitro Test system: Chinese hamster ovary cells

Result: negative

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Test Type: DNA damage and repair, unscheduled DNA syn-

thesis in mammalian cells (in vitro)
Test system: rat hepatocytes

Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test

Species: Mouse Application Route: Oral Result: negative

. tood.... ...oga

Magnesium stearate:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Result: negative

Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro

Method: OECD Test Guideline 473

Result: negative

Remarks: Based on data from similar materials

Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Remarks: Based on data from similar materials

Carcinogenicity

Not classified based on available information.

Components:

Cellulose:

Species: RatApplication Route: IngestionExposure time: 72 weeksResult: negative

Ipragliflozin L-proline:

Species : Mouse Application Route : Oral Exposure time : 2 years

NOAEL : 500 mg/kg body weight

Result : negative

Species : Rat, male
Application Route : Oral
Exposure time : 2 years

NOAEL : 12.5 mg/kg body weight LOAEL : 40 mg/kg body weight

Result : positive

Remarks : The mechanism or mode of action is not relevant in humans.

Species : Rat, female

Application Route : Oral

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Exposure time : 2 years

LOAEL : > 125 mg/kg body weight

Result : positive

Remarks : The mechanism or mode of action is not relevant in humans.

Sitagliptin Phosphate:

Species : Mouse
Application Route : Oral
Exposure time : 2 Years
Result : negative

Species : Rat

Application Route : oral (drinking water)

Exposure time : 2 Years
Result : positive
Target Organs : Liver

Remarks : Significant toxicity observed in testing

Carcinogenicity - Assess-

ment

Weight of evidence does not support classification as a car-

cinogen

IARC No ingredient of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHANo component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Suspected of damaging the unborn child.

Components:

Cellulose:

Effects on fertility : Test Type: One-generation reproduction toxicity study

Species: Rat

Application Route: Ingestion

Result: negative

Effects on fetal development : Test Type: Fertility/early embryonic development

Species: Rat

Application Route: Ingestion

Result: negative

Ipragliflozin L-proline:

Effects on fetal development : Test Type: Development

Species: Rat

Application Route: Oral

General Toxicity Maternal: NOAEL: 300 mg/kg body weight Result: Maternal toxicity observed., Reduced fetal weight.

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Test Type: Development

Species: Rabbit

Application Route: Oral

General Toxicity Maternal: NOAEL: 300 mg/kg body weight Result: Maternal toxicity observed., Reduced fetal weight.

Test Type: One-generation reproduction toxicity study

Species: Rat

Application Route: Oral

Developmental Toxicity: NOAEL: 100 mg/kg body weight

Result: Effects on postnatal development.

Reproductive toxicity - As-

sessment

Some evidence of adverse effects on development, based on

animal experiments.

Sitagliptin Phosphate:

Effects on fertility : Test Type: Fertility/early embryonic development

Species: Rat

Application Route: Oral

Fertility: NOAEL Parent: 1,000 mg/kg body weight Result: Animal testing did not show any effects on fertility.

Effects on fetal development : Test Type: Embryo-fetal development

Species: Rat

Application Route: Oral

Teratogenicity: LOAEL: 250 mg/kg body weight Result: Embryotoxic effects and adverse effects on the offspring were detected., No teratogenic effects.

Test Type: Embryo-fetal development

Species: Rabbit

Teratogenicity: NOAEL: 125 mg/kg body weight

Result: No teratogenic effects.

Magnesium stearate:

Effects on fertility : Test Type: Combined repeated dose toxicity study with the

reproduction/developmental toxicity screening test

Species: Rat

Application Route: Ingestion Method: OECD Test Guideline 422

Result: negative

Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development

Species: Rat

Application Route: Ingestion

Result: negative

Remarks: Based on data from similar materials

STOT-single exposure

Not classified based on available information.

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

STOT-repeated exposure

May cause damage to organs (Kidney, Liver) through prolonged or repeated exposure.

Components:

Ipragliflozin L-proline:

Target Organs : Kidney, Liver

Assessment : May cause damage to organs through prolonged or repeated

exposure.

Repeated dose toxicity

Components:

Cellulose:

Species : Rat

NOAEL : >= 9,000 mg/kg

Application Route : Ingestion Exposure time : 90 Days

Ipragliflozin L-proline:

Species : Rat
NOAEL : 0.1 mg/kg
Application Route : Oral
Exposure time : 26 weeks

Target Organs : Kidney, Liver, Gastrointestinal tract

Species : Monkey, male and female

NOAEL : 1 - 10 mg/kg LOAEL : 10 - 300 mg/kg

Application Route : Oral
Exposure time : 52 weeks
Target Organs : Kidney, Liver

Sitagliptin Phosphate:

Species : Mouse

NOAEL : 500 mg/kg

LOAEL : 1,000 mg/kg

Application Route : Oral

Exposure time : > 2 y
Target Organs : Kidney

Species : Rat

NOAEL : 500 mg/kg LOAEL : 1,000 mg/kg

Application Route : Oral Exposure time : 14 Weeks

Target Organs : Liver, Kidney, Heart, Teeth

Species : Dog NOAEL : 10 mg/kg LOAEL : 50 mg/kg

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Application Route : Oral Exposure time : 53 Weeks

Target Organs : Central nervous system

Symptoms : Loss of balance

Remarks : The mechanism or mode of action may not be relevant in

humans.

Species : Dog
NOAEL : 2 mg/kg
LOAEL : 10 mg/kg
Application Route : Oral
Exposure time : 27 Weeks

Target Organs : Skeletal muscle, Central nervous system

Symptoms : Loss of balance

Remarks : The mechanism or mode of action may not be relevant in

humans.

Species : Monkey
NOAEL : 100 mg/kg
Application Route : Oral
Exposure time : 14 Weeks

Remarks : No significant adverse effects were reported

Magnesium stearate:

Species : Rat

NOAEL : > 100 mg/kg Application Route : Ingestion Exposure time : 90 Days

Remarks : Based on data from similar materials

Aspiration toxicity

Not classified based on available information.

Experience with human exposure

Components:

Ipragliflozin L-proline:

Skin contact : Target Organs: Skin

Symptoms: Eczema

Ingestion : Target Organs: Kidney

Symptoms: constipation, Thirst

Sitagliptin Phosphate:

Inhalation : Symptoms: upper respiratory tract infection, pharyngitis,

Headache

Ingestion : Symptoms: upper respiratory tract infection, nasopharyngitis,

Headache, Nausea, Abdominal pain, Diarrhea

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04/14/2025

 4.1
 08/11/2025
 3121447-00015
 Date of first issue: 08/28/2018

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Cellulose:

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 100 mg/l

Exposure time: 48 h

Remarks: Based on data from similar materials

Ipragliflozin L-proline:

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic effects cannot be excluded

Chronic aquatic toxicity : Toxic effects cannot be excluded

Sitagliptin Phosphate:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 60 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): > 39

ma/l

Exposure time: 96 h

Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 2.2

mg/l

Exposure time: 96 h

Method: OECD Test Guideline 201

Toxicity to fish (Chronic tox-

icity)

NOEC (Pimephales promelas (fathead minnow)): 9.2 mg/l

Exposure time: 33 d

Method: OECD Test Guideline 210

Toxicity to daphnia and other : aquatic invertebrates (Chron-

ic toxicity)

NOEC (Daphnia magna (Water flea)): 9.8 mg/l

Exposure time: 21 d

Method: OECD Test Guideline 211

Toxicity to microorganisms : EC50: > 150 mg/l

Exposure time: 3 h

Test Type: Respiration inhibition Method: OECD Test Guideline 209

NOEC: 150 mg/l Exposure time: 3 h

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Test Type: Respiration inhibition

Magnesium stearate:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 100 mg/l

Exposure time: 48 h Method: DIN 38412

Remarks: Based on data from similar materials

Toxicity to daphnia and other :

aquatic invertebrates

EL50 (Daphnia magna (Water flea)): > 1 mg/l

Exposure time: 47 h

Test substance: Water Accommodated Fraction Method: Directive 67/548/EEC, Annex V, C.2. Remarks: Based on data from similar materials

No toxicity at the limit of solubility.

Toxicity to algae/aquatic

plants

EL50 (Pseudokirchneriella subcapitata (green algae)): > 1

mg/l

Exposure time: 72 h

Test substance: Water Accommodated Fraction

Method: OECD Test Guideline 201

Remarks: Based on data from similar materials

No toxicity at the limit of solubility.

NOELR (Pseudokirchneriella subcapitata (green algae)): > 1

mg/l

Exposure time: 72 h

Test substance: Water Accommodated Fraction

Method: OECD Test Guideline 201

Remarks: Based on data from similar materials

Toxicity to microorganisms : EC10 (Pseudomonas putida): > 100 mg/l

Exposure time: 16 h

Test substance: Water Accommodated Fraction Remarks: Based on data from similar materials

Persistence and degradability

Components:

Cellulose:

Biodegradability : Result: Readily biodegradable.

Sitagliptin Phosphate:

Biodegradability : Result: not rapidly degradable

Biodegradation: 39.7 %

Exposure time: 28 d

Method: OECD Test Guideline 314

Stability in water : Hydrolysis: 50 %(401 d)

Method: OECD Test Guideline 111

Magnesium stearate:

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04/14/2025

 4.1
 08/11/2025
 3121447-00015
 Date of first issue: 08/28/2018

Biodegradability : Result: Not biodegradable

Remarks: Based on data from similar materials

Bioaccumulative potential

Components:

Sitagliptin Phosphate:

Partition coefficient: n-

octanol/water

: log Pow: -0.03

Magnesium stearate:

Partition coefficient: n-

octanol/water

: log Pow: > 4

Mobility in soil

Components:

Sitagliptin Phosphate:

Distribution among environ-

mental compartments

: log Koc: 4.37

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Combustible dust

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Cellulose9004-34-6Ipragliflozin L-proline951382-34-6Sitagliptin Phosphate654671-77-9Starch, carboxymethyl ether, sodium salt9063-38-1Hydroxypropyl cellulose9004-64-2Magnesium stearate557-04-0

California Permissible Exposure Limits for Chemical Contaminants

Cellulose 9004-34-6 Magnesium stearate 557-04-0

The ingredients of this product are reported in the following inventories:

AICS : not determined

DSL : not determined

IECSC : not determined

SECTION 16. OTHER INFORMATION

Further information

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

Version Revision Date: SDS Number: Date of last issue: 04/14/2025 4.1 08/11/2025 3121447-00015 Date of first issue: 08/28/2018

NFPA 704:

Flammability Health 2 0 Instability

Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

CAL PEL : California permissible exposure limits for chemical contami-

nants (Title 8, Article 107)

NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim-

its for Air Contaminants

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min-

eral Dusts

ACGIH / TWA : 8-hour, time-weighted average CAL PEL / PEL : Permissible exposure limit

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

OSHA Z-1 / TWA : 8-hour time weighted average OSHA Z-3 / TWA : 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Pre-

according to the OSHA Hazard Communication Standard



Sitagliptin / Ipragliflozin L-Proline Formulation

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04/14/2025

 4.1
 08/11/2025
 3121447-00015
 Date of first issue: 08/28/2018

vention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety

Data Sheet

Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

cy, http://echa.europa.eu/

Revision Date : 08/11/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8