

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Diazoxide (>30%) Formulation

Version	Revision Date:	SDS Number:	Date of last issue: 09/30/2023
3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

SECTION 1. IDENTIFICATION

Product name : Diazoxide (>30%) Formulation

Manufacturer or supplier's details

Company name of supplier : Merck & Co., Inc
Address : 126 E. Lincoln Avenue
Rahway, New Jersey U.S.A. 07065
Telephone : 908-740-4000
Emergency telephone : 1-908-423-6000
E-mail address : EHSDATASTEWARD@merck.com

Recommended use of the chemical and restrictions on use

Recommended use : Pharmaceutical
Restrictions on use : Not applicable

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Combustible dust

Reproductive toxicity : Category 1B

Specific target organ toxicity : Category 1 (Pancreas, Kidney, Heart)
- repeated exposure

Other hazards

Dust contact with the eyes can lead to mechanical irritation.
Contact with dust can cause mechanical irritation or drying of the skin.

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.
H360D May damage the unborn child.
H372 Causes damage to organs (Pancreas, Kidney, Heart) through prolonged or repeated exposure.

Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust.

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Version 3.0 Revision Date: 04/14/2025 SDS Number: 4088925-00011 Date of last issue: 09/30/2023
Date of first issue: 03/21/2019

P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves, protective clothing, eye protection and face protection.

Response:

P308 + P313 IF exposed or concerned: Get medical attention.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents and container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Diazoxide	364-98-7*	>= 15 - <= 40	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention.

In case of skin contact : In case of contact, immediately flush skin with soap and plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : If in eyes, rinse well with water.
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : Contact with dust can cause mechanical irritation or drying of the skin.
Dust contact with the eyes can lead to mechanical irritation.
May damage the unborn child.
Causes damage to organs through prolonged or repeated exposure.

SAFETY DATA SHEET

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Diazoxide (>30%) Formulation

Version 3.0	Revision Date: 04/14/2025	SDS Number: 4088925-00011	Date of last issue: 09/30/2023 Date of first issue: 03/21/2019
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Protection of first-aiders	: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).
Notes to physician	: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water spray Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Exposure to combustion products may be a hazard to health.
Hazardous combustion products	: Carbon oxides Chlorine compounds Nitrogen oxides (NO _x) Sulfur oxides
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
Environmental precautions	: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Sweep up or vacuum up spillage and collect in suitable container for disposal. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Dust deposits should not be allowed to accumulate on

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Diazoxide (>30%) Formulation

Version	Revision Date:	SDS Number:	Date of last issue: 09/30/2023
3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- | | | |
|-----------------------------|---|--|
| Technical measures | : | Static electricity may accumulate and ignite suspended dust causing an explosion.
Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. |
| Local/Total ventilation | : | If sufficient ventilation is unavailable, use with local exhaust ventilation. |
| Advice on safe handling | : | Do not get on skin or clothing.
Do not breathe dust.
Do not swallow.
Avoid contact with eyes.
Wash skin thoroughly after handling.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep container tightly closed.
Minimize dust generation and accumulation.
Keep container closed when not in use.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Do not eat, drink or smoke when using this product.
Take care to prevent spills, waste and minimize release to the environment. |
| Conditions for safe storage | : | Keep in properly labeled containers.
Store locked up.
Keep tightly closed.
Store in accordance with the particular national regulations. |
| Materials to avoid | : | Do not store with the following product types:
Strong oxidizing agents
Self-reactive substances and mixtures
Organic peroxides
Explosives
Gases |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

inert or nuisance dust	50 Million particles per cubic foot Value type (Form of exposure): TWA (total dust) Basis: OSHA Z-3
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Diazoxide (>30%) Formulation

Version 3.0 Revision Date: 04/14/2025 SDS Number: 4088925-00011 Date of last issue: 09/30/2023
Date of first issue: 03/21/2019

	15 mg/m ³ Value type (Form of exposure): TWA (total dust) Basis: OSHA Z-3
	5 mg/m ³ Value type (Form of exposure): TWA (respirable fraction) Basis: OSHA Z-3
	15 Million particles per cubic foot Value type (Form of exposure): TWA (respirable fraction) Basis: OSHA Z-3
Dust, nuisance dust and particulates	10 mg/m ³ Value type (Form of exposure): PEL (Total dust) Basis: CAL PEL
	5 mg/m ³ Value type (Form of exposure): PEL (respirable dust fraction) Basis: CAL PEL

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Diazoxide	364-98-7	TWA	50 µg/m ³ (OEB 3)	Internal
		Wipe limit	500 µg/100 cm ²	Internal

Engineering measures : All engineering controls should be implemented by facility design and operated in accordance with GMP principles to protect products, workers, and the environment. Containment technologies suitable for controlling compounds are required to control at source and to prevent migration of the compound to uncontrolled areas (e.g., open-face containment devices). Minimize open handling.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Chemical-resistant gloves

Remarks : Consider double gloving.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



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Version	Revision Date:	SDS Number:	Date of last issue: 09/30/2023
3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

- | | |
|--------------------------|--|
| Eye protection | : Wear safety glasses with side shields or goggles.
If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles.
Wear a faceshield or other full face protection if there is a potential for direct contact to the face with dusts, mists, or aerosols. |
| Skin and body protection | : Work uniform or laboratory coat.
Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces.
Use appropriate degowning techniques to remove potentially contaminated clothing. |
| Hygiene measures | : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- | | |
|--|---|
| Appearance | : powder |
| Color | : white |
| Odor | : No data available |
| Odor Threshold | : No data available |
| pH | : No data available |
| Melting point/freezing point | : No data available |
| Initial boiling point and boiling range | : No data available |
| Flash point | : No data available |
| Evaporation rate | : Not applicable |
| Flammability (solid, gas) | : May form explosive dust-air mixture during processing, handling or other means. |
| Flammability (liquids) | : Not applicable |
| Upper explosion limit / Upper flammability limit | : No data available |
| Lower explosion limit / Lower flammability limit | : No data available |

SAFETY DATA SHEET

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Diazoxide (>30%) Formulation

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3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

Vapor pressure	:	Not applicable
Relative vapor density	:	Not applicable
Relative density	:	No data available
Density	:	No data available
Solubility(ies)	:	
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity	:	
Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available
Particle characteristics	:	
Particle size	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	May form explosive dust-air mixture during processing, handling or other means. Can react with strong oxidizing agents.
Conditions to avoid	:	Heat, flames and sparks. Avoid dust formation.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



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3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: 3,038 mg/kg
Method: Calculation method

Components:

Diazoxide:

Acute oral toxicity	:	LD50 (Rat): 980 mg/kg
		LD50 (Mouse): 444 mg/kg
		LD50 (Guinea pig): 191 mg/kg
Acute toxicity (other routes of administration)	:	LD50 (Mouse): 228 mg/kg
		Application Route: Intravenous
		LD50 (Mouse): 326 mg/kg
		Application Route: Intraperitoneal
		LD50 (Rat): 510 mg/kg
		Application Route: Intraperitoneal

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is

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3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

May damage the unborn child.

Components:

Diazoxide:

Effects on fetal development	: Test Type: Development Species: Rat Application Route: Oral Developmental Toxicity: NOAEL: 30 mg/kg body weight Result: Effects on fetal development., Fetal abnormalities.
	Test Type: Development Species: Rat Application Route: Oral Developmental Toxicity: LOAEL: 100 mg/kg body weight Result: Effects on fetal development., Fetal abnormalities.
	Test Type: Development Species: Rat Application Route: Intravenous Developmental Toxicity: LOAEL: 10 mg/kg body weight Result: Fetotoxicity.
	Test Type: Development Species: Mouse Application Route: Intraperitoneal Developmental Toxicity: NOAEL: 30 mg/kg body weight Result: Fetal mortality.
	Test Type: Development Species: Mouse Application Route: Intraperitoneal Developmental Toxicity: LOAEL: 60 mg/kg body weight Result: Fetal mortality.
	Test Type: Development Species: Rabbit Application Route: Intravenous Developmental Toxicity: NOAEL: 7 mg/kg body weight Result: Fetal abnormalities.
	Test Type: Development Species: Rabbit Application Route: Intravenous Developmental Toxicity: LOAEL: 21 mg/kg body weight Result: Fetal abnormalities.
	Test Type: Development Species: Dog Application Route: Intravenous Developmental Toxicity: NOAEL: 5 mg/kg body weight

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Diazoxide (>30%) Formulation

Version	Revision Date:	SDS Number:	Date of last issue: 09/30/2023
3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

Result: Fetal mortality.

Test Type: Development

Species: Dog

Application Route: Intravenous

Developmental Toxicity: LOAEL: 10 mg/kg body weight

Result: Fetal mortality.

Test Type: Development

Species: Monkey

Application Route: Intravenous

Developmental Toxicity: LOAEL: 5 mg/kg body weight

Result: No teratogenic effects.

Reproductive toxicity - Assessment : May damage the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Causes damage to organs (Pancreas, Kidney, Heart) through prolonged or repeated exposure.

Components:

Diazoxide:

Target Organs	: Pancreas, Kidney, Heart
Assessment	: Causes damage to organs through prolonged or repeated exposure.

Repeated dose toxicity

Components:

Diazoxide:

Species	: Rat
LOAEL	: 400 mg/kg
Application Route	: Oral
Exposure time	: 2 Weeks
Target Organs	: Adrenal gland

Species	: Rat
LOAEL	: 1,080 mg/kg
Application Route	: Oral
Exposure time	: 3 Months
Target Organs	: Pancreas
Symptoms	: hyperglycemia

Species	: Rat
LOAEL	: 200 mg/kg
Application Route	: Oral
Exposure time	: 52 Weeks
Target Organs	: Heart, Liver, Adrenal gland, Thyroid

Species	: Dog
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3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

NOAEL	: 200 mg/kg
Application Route	: Oral
Exposure time	: 82 Weeks
Target Organs	: Pancreas
Symptoms	: hyperglycemia

Aspiration toxicity

Not classified based on available information.

Experience with human exposure

Components:

Diazoxide:

General Information	: Symptoms: hyperglycemia, hypotension, Nausea, Vomiting, Dizziness, Weakness
Ingestion	: Symptoms: sodium retention, water retention, anorexia, Abdominal pain, Diarrhea, tachycardia, Palpitation

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diazoxide:

Ecotoxicology Assessment

Acute aquatic toxicity	: Toxic effects cannot be excluded
Chronic aquatic toxicity	: Toxic effects cannot be excluded

Persistence and degradability

No data available

Bioaccumulative potential

Components:

Diazoxide:

Partition coefficient: n-octanol/water	: log Pow: 1.2
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Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	: Dispose of in accordance with local regulations. Do not dispose of waste into sewer.
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SAFETY DATA SHEET

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Version	Revision Date:	SDS Number:	Date of last issue: 09/30/2023
3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Combustible dust
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

D-Glucose, 4-O-β-D-galactopyranosyl-, monohydrate	64044-51-5
Diazoxide	364-98-7

SAFETY DATA SHEET

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Diazoxide (>30%) Formulation

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3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

California Prop. 65

WARNING: This product can expose you to chemicals including Diazoxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

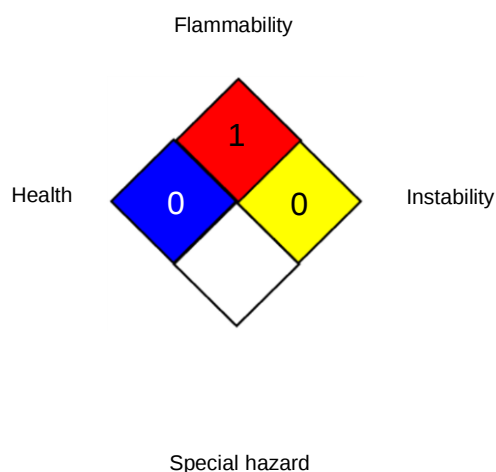
The ingredients of this product are reported in the following inventories:

AICS	:	not determined
DSL	:	not determined
IECSC	:	not determined

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	*	3
FLAMMABILITY		3
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

CAL PEL	:	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
CAL PEL / PEL	:	Permissible exposure limit
OSHA Z-3 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with

SAFETY DATA SHEET

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Diazoxide (>30%) Formulation

Version	Revision Date:	SDS Number:	Date of last issue: 09/30/2023
3.0	04/14/2025	4088925-00011	Date of first issue: 03/21/2019

x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 04/14/2025

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8