1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Alendronate Solid Formulation

Manufacturer or supplier’s details
Company name of supplier: MSD
Address: Kumagaya, Saitama Prefecture, Xicheng 810 MSD Co., Ltd. Memona factory
Telephone: 048-588-8411
E-mail address: EHSDATASTEWARD@msd.com
Emergency telephone number: 1-908-423-6000

Recommended use of the chemical and restrictions on use
Recommended use: Pharmaceutical

2. HAZARDS IDENTIFICATION

GHS Classification
Skin corrosion/irritation: Category 2
Serious eye damage/eye irritation: Category 1
Reproductive toxicity: Category 2
Specific target organ toxicity - single exposure: Category 3
Specific target organ toxicity - repeated exposure: Category 2 (Bone, Stomach, Kidney)
Short-term (acute) aquatic hazard: Category 3

GHS label elements
Hazard pictograms:
Signal word: Danger
Hazard statements: H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H361d Suspected of damaging the unborn child.
H373 May cause damage to organs (Bone, Stomach, Kidney)
through prolonged or repeated exposure. H402 Harmful to aquatic life.

Precautionary statements:

Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification:
Important symptoms and outlines of the emergency assumed:
May form explosive dust-air mixture during processing, handling or other means.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture: Mixture

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
<th>ENCS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cellulose</td>
<td>9004-34-6</td>
<td>&gt;= 40 - &lt; 50</td>
<td></td>
</tr>
<tr>
<td>Alendronate</td>
<td>121268-17-5</td>
<td>&gt;= 25 - &lt; 30</td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES
General advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

If inhaled: If inhaled, remove to fresh air. Get medical attention.

In case of skin contact: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

In case of eye contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lens, if worn. Get medical attention immediately.

If swallowed: If swallowed, DO NOT induce vomiting. Get medical attention. Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed: Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure.

Protection of first-aiders: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).

Notes to physician: Treat symptomatically and supportively.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media: None known.

Specific hazards during firefighting: Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Exposure to combustion products may be a hazard to health.

Hazardous combustion products: Carbon oxides
Nitrogen oxides (NOx)
Phosphorus compounds
Metal oxides

Specific extinguishing methods: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
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Special protective equipment for firefighters:
In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions:
Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up:
Sweep up or vacuum up spillage and collect in suitable container for disposal. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

Handling
Technical measures:
Static electricity may accumulate and ignite suspended dust causing an explosion. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

Local/Total ventilation:
If sufficient ventilation is unavailable, use with local exhaust ventilation.

Advice on safe handling:
Do not get on skin or clothing. Do not breathe dust. Do not swallow. Do not get in eyes. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Keep container tightly closed. Already sensitised individuals should consult their physician regarding working with respiratory irritants or sensitisers. Minimize dust generation and accumulation. Keep container closed when not in use. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.
Avoidance of contact:
Oxidizing agents

Hygiene measures:
If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls.

Storage
Conditions for safe storage:
Keep in properly labelled containers.
Store locked up.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.

Materials to avoid:
Do not store with the following product types:
Strong oxidizing agents

Packaging material:
Unsuitable material: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Threshold limit value and permissible exposure limits for each component in the work environment

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cellulose</td>
<td>9004-34-6</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>ACGIH</td>
</tr>
<tr>
<td>Alendronate</td>
<td>121268-17-5</td>
<td>TWA</td>
<td>20 µg/m³ (OEB 3)</td>
<td>Internal</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Wipe limit</td>
<td>200 µg/100 cm²</td>
<td>Internal</td>
</tr>
</tbody>
</table>

Engineering measures:
All engineering controls should be implemented by facility design and operated in accordance with GMP principles to protect products, workers, and the environment. Containment technologies suitable for controlling compounds are required to control at source and to prevent migration of the compound to uncontrolled areas (e.g., open-face containment devices). Minimize open handling.

Personal protective equipment

Respiratory protection:
If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.
Filter type:
Particulates type
Hand protection:
Chemical-resistant gloves
Remarks:
Consider double gloving.
Eye protection : Wear safety glasses with side shields or goggles. If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles. Wear a faceshield or other full face protection if there is a potential for direct contact to the face with dusts, mists, or aerosols.

Skin and body protection : Work uniform or laboratory coat. Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces. Use appropriate degowning techniques to remove potentially contaminated clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>powder</td>
</tr>
<tr>
<td>Colour</td>
<td>white</td>
</tr>
<tr>
<td>Odour</td>
<td>odourless</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>May form explosive dust-air mixture during processing, handling or other means.</td>
</tr>
<tr>
<td>Flammability (liquids)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit / Lower flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapour density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Density</td>
<td>1 g/cm3</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Partition coefficient: n-octanol/water : Not applicable
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity
  Viscosity, kinematic : Not applicable
Explosive properties : Not explosive
Oxidizing properties : The substance or mixture is not classified as oxidizing.
Particle size : No data available

10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions
  : May form explosive dust-air mixture during processing, handling or other means.
  Can react with strong oxidizing agents.
Conditions to avoid : Heat, flames and sparks.
  Avoid dust formation.
Incompatible materials : Oxidizing agents
Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
  Skin contact
  Ingestion
  Eye contact

Acute toxicity
Not classified based on available information.

Product:
Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
  Method: Calculation method

Components:
Cellulose:
Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity : LC50 (Rat): > 5.8 mg/l
  Exposure time: 4 h
  Test atmosphere: dust/mist
Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Alendronate:  
Acute oral toxicity  :  LD50 (Rat): 552 - 626 mg/kg  
                      :  LD50 (Mouse): 966 - 1,280 mg/kg  
Acute inhalation toxicity  :  Remarks: No data available  
Acute dermal toxicity  :  Remarks: No data available  

Skin corrosion/irritation  
Causes skin irritation.  

Components:  
Alendronate:  
Species  :  Rabbit  
Remarks  :  Severe skin irritation  

Serious eye damage/eye irritation  
Causes serious eye damage.  

Components:  
Alendronate:  
Species  :  Rabbit  
Result  :  Severe irritation  

Respiratory or skin sensitisation  

Skin sensitisation  
Not classified based on available information.  

Respiratory sensitisation  
Not classified based on available information.  

Components:  
Alendronate:  
Remarks  :  No data available  

Germ cell mutagenicity  
Not classified based on available information.  

Components:  
Cellulose:  
Genotoxicity in vitro  :  Test Type: Bacterial reverse mutation assay (AMES)  
                      :  Result: negative  
                      :  Test Type: In vitro mammalian cell gene mutation test  
                      :  Result: negative
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Genotoxicity in vivo :
Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Result: negative

Alendronate:
Genotoxicity in vitro :
Test Type: Alkaline elution assay
Test system: rat hepatocytes
Result: negative

Test Type: Bacterial reverse mutation assay (AMES)
Metabolic activation: with and without metabolic activation
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Result: negative

Test Type: Chromosomal aberration
Test system: Chinese hamster ovary cells
Result: equivocal

Genotoxicity in vivo :
Test Type: Chromosomal aberration
Species: Mouse
Result: negative

Carcinogenicity
Not classified based on available information.

Components:

Cellulose:
Species :
Application Route :
Exposure time :
Result :

Alendronate:
Species :
Application Route :
Exposure time :
Target Organs :
Remarks :
The mechanism or mode of action may not be relevant in humans.

Reproductive toxicity
Suspected of damaging the unborn child.

Components:

Cellulose:
Effects on fertility:
- Test Type: One-generation reproduction toxicity study
  - Species: Rat
  - Application Route: Ingestion
  - Result: negative

Effects on foetal development:
- Test Type: Fertility/early embryonic development
  - Species: Rat
  - Application Route: Ingestion
  - Result: negative

Alendronate:

Effects on fertility:
- Test Type: Fertility
  - Species: Rat, male and female
  - Application Route: Oral
  - Fertility: NOAEL: 5 mg/kg body weight
  - Result: Animal testing did not show any effects on fertility.

Effects on foetal development:
- Test Type: Development
  - Species: Rat, female
  - Application Route: Oral
  - Developmental Toxicity: LOAEL: 1 - 15 mg/kg body weight
  - Symptoms: Reduced number of viable fetuses, Reduced body weight, Skeletal malformations
  - Result: Embryotoxic effects and adverse effects on the offspring were detected.

  Test Type: Development
  - Species: Rabbit, female
  - Application Route: Oral
  - Developmental Toxicity: NOAEL: 40 mg/kg body weight
  - Result: No adverse effects

Reproductive toxicity - Assessment:
- Some evidence of adverse effects on development, based on animal experiments.

STOT - single exposure
May cause respiratory irritation.

Components:

Alendronate:
- Assessment: May cause respiratory irritation.

STOT - repeated exposure
May cause damage to organs (Bone, Stomach, Kidney) through prolonged or repeated exposure.

Components:

Alendronate:
- Target Organs: Bone, Stomach, Kidney
- Assessment: May cause damage to organs through prolonged or repeated exposure.
Repeated dose toxicity

Components:

Cellulose:
Species: Rat
NOAEL: \( \geq 9,000 \text{ mg/kg} \)
Application Route: Ingestion
Exposure time: 90 Days

Alendronate:
Species: Rat
NOAEL: 2.5 mg/kg
LOAEL: > 2.5 mg/kg
Application Route: Intravenous
Exposure time: 53 Weeks
Target Organs: Stomach

Species: Dog
LOAEL: 0.01 mg/kg
Application Route: Intravenous
Exposure time: 3 yr
Target Organs: Stomach, Bone, Kidney

Species: Dog
NOAEL: 2 mg/kg
LOAEL: 4 mg/kg
Application Route: Oral
Exposure time: 53 Weeks
Target Organs: Kidney

Aspiration toxicity
Not classified based on available information.

Components:

Alendronate:
Not applicable

Experience with human exposure

Components:

Alendronate:
Inhalation: Symptoms: respiratory tract irritation
Skin contact: Symptoms: Severe irritation, skin blistering
Eye contact: Symptoms: Severe irritation
Ingestion: Symptoms: Gastrointestinal disturbance, musculoskeletal pain
12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Cellulose:
Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 100 mg/l
Exposure time: 48 h
Remarks: Based on data from similar materials

Alendronate:
Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 27 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

LC50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l
Exposure time: 96 h
Method: FDA 4.11

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 170 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 10 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 4 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC (Pimephales promelas (fathead minnow)): 1.1 mg/l
Exposure time: 32 d
Method: OECD Test Guideline 210

LOEC (Pimephales promelas (fathead minnow)): 1.9 mg/l
Exposure time: 32 d
Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 4.7 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Persistence and degradability

Components:

Cellulose:
Biodegradability : Result: Readily biodegradable.

Alendronate:
Biodegradability: Result: Readily biodegradable. Biodegradation: 70.3% Exposure time: 7 d


Bioaccumulative potential

Components:

**Alendronate:**
Partition coefficient: n-octanol/water: log Pow: -1.73

Mobility in soil
No data available

Hazardous to the ozone layer
Not applicable

Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods
- Waste from residues: Dispose of in accordance with local regulations.
- Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations
Refer to section 15 for specific national regulation.
15. REGULATORY INFORMATION

Related Regulations

Fire Service Law
Not applicable to dangerous materials / designated flammables.

Chemical Substance Control Law
Not applicable for Specified Chemical Substance, Monitoring Chemical Substance and Priority Assessment Chemical Substance.

Industrial Safety and Health Law

Harmful Substances Prohibited from Manufacture
Not applicable

Harmful Substances Required Permission for Manufacture
Not applicable

Substances Prevented From Impairment of Health
Not applicable

Circular concerning Information on Chemicals having Mutagenicity - Annex 2: Information on Existing Chemicals having Mutagenicity
Not applicable

Circular concerning Information on Chemicals having Mutagenicity - Annex 1: Information on Notified Substances having Mutagenicity
Not applicable

Substances Subject to be Notified Names
Not applicable

Substances Subject to be Indicated Names
Not applicable

Ordinance on Prevention of Hazards Due to Specified Chemical Substances
Not applicable

Ordinance on Prevention of Lead Poisoning
Not applicable

Ordinance on Prevention of Tetraalkyl Lead Poisoning
Not applicable

Ordinance on Prevention of Organic Solvent Poisoning
Not applicable

Enforcement Order of the Industrial Safety and Health Law - Attached table 1 (Dangerous Substances)
Not applicable

Poisonous and Deleterious Substances Control Law
Not applicable

Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof
Not applicable
High Pressure Gas Safety Act
Not applicable

Explosive Control Law
Not applicable

Vessel Safety Law
Not regulated as a dangerous good

Aviation Law
Not regulated as a dangerous good

Marine Pollution and Sea Disaster Prevention etc Law
Bulk transportation : Not classified as noxious liquid substance
Pack transportation : Not classified as marine pollutant

Narcotics and Psychotropics Control Act
Narcotic or Psychotropic Raw Material (Export / Import Permission)
Not applicable

Specific Narcotic or Psychotropic Raw Material (Export / Import permission)
Not applicable

Waste Disposal and Public Cleansing Law
Industrial waste

The components of this product are reported in the following inventories:
AICS : not determined
DSL : not determined
IECSC : not determined

16. OTHER INFORMATION

Further information
Date format : yyyy/mm/dd

Full text of other abbreviations
ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH / TWA : 8-hour, time-weighted average

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized Sys-
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.