1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Buprenorphine Solid Formulation

Manufacturer or supplier’s details
Company : MSD
Address : 50 Tuas West Drive
          Singapore - Singapore 638408
Telephone : 908-740-4000
Emergency telephone number : 65 6697 2111 (24/7/365)
E-mail address : EHSDATASTEWARD@msd.com
Telefax : 908-735-1496

Recommended use of the chemical and restrictions on use
Recommended use : Pharmaceutical

2. HAZARDS IDENTIFICATION

GHS Classification
Reproductive toxicity : Category 1A

GHS label elements
Hazard pictograms :

Signal word : Danger
Hazard statements : H360D May damage the unborn child.
Precautionary statements :
Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Storage:
P405 Store locked up.

Disposal:
Other hazards which do not result in classification

Dust contact with the eyes can lead to mechanical irritation.
Contact with dust can cause mechanical irritation or drying of the skin.
May form explosive dust-air mixture during processing, handling or other means.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mixture</td>
<td>Starch</td>
<td>9005-25-8</td>
<td></td>
<td>&gt;=10 - &lt;20</td>
</tr>
<tr>
<td></td>
<td>Buprenorphine Hydrochloride</td>
<td>53152-21-9</td>
<td></td>
<td>&gt;=1 - &lt;2.5</td>
</tr>
<tr>
<td></td>
<td>Citric acid</td>
<td>77-92-9</td>
<td></td>
<td>&gt;=1 - &lt;10</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

General advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

If inhaled: If inhaled, remove to fresh air. Get medical attention.

In case of skin contact: In case of contact, immediately flush skin with soap and plenty of water. Remove contaminated clothing and shoes. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

In case of eye contact: If in eyes, rinse well with water. Get medical attention if irritation develops and persists.

If swallowed: If swallowed, DO NOT induce vomiting. Get medical attention. Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed: May damage the unborn child. Contact with dust can cause mechanical irritation or drying of the skin. Dust contact with the eyes can lead to mechanical irritation.

Protection of first-aiders: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).

Notes to physician: Treat symptomatically and supportively.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media: None known.
3. MEDIA

Specific hazards during firefighting
Hazardous combustion products: Exposure to combustion products may be a hazard to health.
Carbon oxides
Nitrogen oxides (NOx)

Specific extinguishing methods
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for firefighters
In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions
Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up
Sweep up or vacuum up spillage and collect in suitable container for disposal.
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

Technical measures
Static electricity may accumulate and ignite suspended dust causing an explosion.
Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

Local/Total ventilation
If sufficient ventilation is unavailable, use with local exhaust ventilation.

Advice on safe handling
Do not get on skin or clothing.
Do not breathe dust.
Do not swallow.
Avoid contact with eyes.
Handle in accordance with good industrial hygiene and safety
practice, based on the results of the workplace exposure assessment
Keep container tightly closed.
Minimize dust generation and accumulation.
Keep container closed when not in use.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage :
- Keep in properly labelled containers.
- Store locked up.
- Keep tightly closed.
- Store in accordance with the particular national regulations.

Materials to avoid :
- Do not store with the following product types:
  - Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Starch</td>
<td>9005-25-8</td>
<td>PEL (long term)</td>
<td>10 mg/m³</td>
<td>SG OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>ACGIH</td>
</tr>
<tr>
<td>Buprenorphine Hydrochloride</td>
<td>53152-21-9</td>
<td>TWA</td>
<td>0.2 µg/m³ (OEB 5)</td>
<td>Internal</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Wipe limit</td>
<td>2 µg/100 cm²</td>
<td>Internal</td>
</tr>
</tbody>
</table>

Engineering measures :
- Use closed processing systems or containment technologies to control at source (e.g., glove boxes/isolators) and to prevent leakage of compounds into the workplace.
- All engineering controls should be implemented by facility design and operated in accordance with GMP principles to protect products, workers, and the environment.
- No open handling permitted.
- Totally enclosed processes and materials transport systems are required.
- Operations require the use of appropriate containment technology designed to prevent leakage of compounds into the workplace.

Personal protective equipment

Respiratory protection :
- If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.
  - Filter type : Particulates type
  - Material : Chemical-resistant gloves
  - Remarks : Consider double gloving.
  - Eye protection : Wear safety glasses with side shields or goggles.
If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles. Wear a faceshield or other full face protection if there is a potential for direct contact to the face with dusts, mists, or aerosols.

Skin and body protection: Work uniform or laboratory coat. Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces. Use appropriate degowning techniques to remove potentially contaminated clothing.

Hygiene measures: If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>solid</td>
</tr>
<tr>
<td>Colour</td>
<td>white</td>
</tr>
<tr>
<td>Odour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>May form explosive dust-air mixture during processing, handling or other means.</td>
</tr>
<tr>
<td>Flammability (liquids)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit / Lower flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
Relative vapour density : Not applicable
Relative density : No data available
Density : No data available
Solubility(ies)
  Water solubility : No data available
Partition coefficient: n-octanol/water : Not applicable
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity
  Viscosity, kinematic : Not applicable
Explosive properties : Not explosive
Oxidizing properties : The substance or mixture is not classified as oxidizing.
Particle size : No data available

10. STABILITY AND REACTIVITY
Reactivity : Not classified as a reactivity hazard.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions
  May form explosive dust-air mixture during processing, handling or other means.
  Can react with strong oxidizing agents.
Conditions to avoid : Heat, flames and sparks.
  Avoid dust formation.
Incompatible materials : Oxidizing agents
Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure
  Inhalation
  Skin contact
  Ingestion
  Eye contact

Acute toxicity
Not classified based on available information.

Product:
Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
  Method: Calculation method
Components:

Starch:
- Acute oral toxicity: LD50 (Rat): > 5,000 mg/kg
- Acute dermal toxicity: LD50 (Rabbit): > 2,000 mg/kg

Buprenorphine Hydrochloride:
- Acute oral toxicity: LD50 (Mouse): 261 mg/kg
  LD50 (Rat): 600 mg/kg
- Acute inhalation toxicity: Remarks: No data available
- Acute dermal toxicity: Remarks: No data available
- Acute toxicity (other routes of administration): LD50 (Rat): 31 mg/kg
  Application Route: Intravenous
  LD50 (Mouse): 24 mg/kg
  Application Route: Intravenous

Citric acid:
- Acute oral toxicity: LD50 (Mouse): 5,400 mg/kg
- Acute dermal toxicity: LD50 (Rat): > 2,000 mg/kg
  Method: OECD Test Guideline 402
  Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation
Not classified based on available information.

Components:

Buprenorphine Hydrochloride:
- Remarks: No data available

Citric acid:
- Species: Rabbit
- Method: OECD Test Guideline 404
- Result: No skin irritation

Serious eye damage/eye irritation
Not classified based on available information.

Components:

Starch:
- Species: Rabbit
- Result: No eye irritation
Buprenorphine Solid Formulation

Buprenorphine Hydrochloride:
Remarks : No data available

Citric acid:
Species : Rabbit
Result : Irritation to eyes, reversing within 21 days
Method : OECD Test Guideline 405

Respiratory or skin sensitisation
Skin sensitisation
Not classified based on available information.
Respiratory sensitisation
Not classified based on available information.

Components:
Starch:
Test Type : Maximisation Test
Exposure routes : Skin contact
Species : Guinea pig
Result : negative

Buprenorphine Hydrochloride:
Remarks : No data available

Germ cell mutagenicity
Not classified based on available information.

Components:
Starch:
Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Buprenorphine Hydrochloride:
Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: equivocal

Test Type: Chromosomal aberration
Result: negative

Test Type: DNA damage and repair, unscheduled DNA synthesis in mammalian cells (in vitro)
Result: positive

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Citric acid:
Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Test Type: in vitro micronucleus test
Result: positive

Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo:
Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Rat
Application Route: Ingestion
Result: negative

Carcinogenicity
Not classified based on available information.

Components:

Buprenorphine Hydrochloride:
Species: Rat
Application Route: Oral
Exposure time: 27 Months
LOAEL: 56 mg/kg body weight
Result: positive
Target Organs: Testes
Remarks: The significance of these findings for humans is not certain.

Species: Mouse
Application Route: Oral
Exposure time: 86 weeks
NOAEL: 100 mg/kg body weight
Result: negative

Carcinogenicity - Assessment: Weight of evidence does not support classification as a carcinogen

Reproductive toxicity
May damage the unborn child.

Components:

Buprenorphine Hydrochloride:
Effects on fertility:
Test Type: Fertility
Species: Rat
Application Route: Oral
Fertility: NOAEL: 80 mg/kg body weight
Result: No effects on fertility

Test Type: Fertility
Species: Rat
Application Route: Subcutaneous
Fertility: NOAEL: 5 mg/kg body weight
Result: No effects on fertility
Test Type: Fertility  
Species: Rabbit  
Application Route: Oral  
Fertility: LOAEL: 1 mg/kg body weight  
Result: Preimplantation loss

Test Type: Fertility  
Species: Rabbit  
Application Route: Intravenous  
Fertility: LOAEL: 0.2 mg/kg body weight  
Result: Postimplantation loss.

Effects on foetal development:

Test Type: Development  
Species: Rat  
Application Route: Subcutaneous  
Developmental Toxicity: LOAEL: 5 mg/kg body weight  
Result: Embryo-foetal toxicity, No teratogenic effects, Skeletal malformations

Test Type: Development  
Species: Rat  
Application Route: Oral  
Developmental Toxicity: NOAEL: 160 mg/kg body weight  
Result: No effects on foetal development

Test Type: Development  
Species: Rat  
Application Route: Subcutaneous  
Developmental Toxicity: LOAEL: 0.1 mg/kg body weight  
Result: Effects on newborn

Test Type: Development  
Species: Rabbit  
Application Route: Intramuscular  
Developmental Toxicity: LOAEL: 5 mg/kg body weight  
Result: Embryo-foetal toxicity, Skeletal malformations

Test Type: Development  
Species: Rabbit  
Application Route: Oral  
Developmental Toxicity: LOAEL: 1 mg/kg body weight  
Result: Embryo-foetal toxicity, Skeletal malformations

Reproductive toxicity - Assessment:

May damage the unborn child. Suspected of damaging fertility.

Citric acid:

Effects on foetal development:

Test Type: One-generation reproduction toxicity study  
Species: Rat  
Application Route: Ingestion  
Result: negative
STOT - single exposure
Not classified based on available information.

Components:
Buprenorphine Hydrochloride:
Assessment: May cause drowsiness or dizziness.

STOT - repeated exposure
Not classified based on available information.

Repeated dose toxicity

Components:
Starch:
Species: Rat
NOAEL: >= 2,000 mg/kg
Application Route: Skin contact
Exposure time: 28 Days
Method: OECD Test Guideline 410

Citric acid:
Species: Rat
NOAEL: 4,000 mg/kg
LOAEL: 8,000 mg/kg
Application Route: Ingestion
Exposure time: 10 Days

Aspiration toxicity
Not classified based on available information.

Experience with human exposure

Components:
Buprenorphine Hydrochloride:
Inhalation: Target Organs: Central nervous system
Symptoms: Drowsiness, sedation, Headache, Nausea, Vomiting, Dizziness, Vertigo, Sweating, constipation, insomnia, Pain, respiratory depression, constriction of pupils, decrease in heart rate, Lowered blood pressure
Remarks: May cause neonatal withdrawal

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:
Buprenorphine Hydrochloride:
Toxicity to algae/aquatic plants: EC50 (Pseudokirchneriella subcapitata (green algae)): 6.25 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 0.319 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity)
NOEC (Pimephales promelas (fathead minnow)): 0.137 mg/l
Exposure time: 28 d
Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)
NOEC (Daphnia magna (Water flea)): 0.883 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211
LOEC (Daphnia magna (Water flea)): 1.95 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Toxicity to microorganisms
EC50: 588 mg/l
Exposure time: 3 h
Test Type: Respiration inhibition
Method: OECD Test Guideline 209

NOEC: 135 mg/l
Exposure time: 3 h
Test Type: Respiration inhibition
Method: OECD Test Guideline 209

Citric acid:
Toxicity to fish
LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates
EC50 (Daphnia magna (Water flea)): 1,535 mg/l
Exposure time: 24 h

Persistence and degradability

Components:

Buprenorphine Hydrochloride:
Biodegradability
Result: Not readily biodegradable.

Citric acid:
Biodegradability
Result: Readily biodegradable.
Biodegradation: 97 %
Exposure time: 28 d
Method: OECD Test Guideline 301B
Bioaccumulative potential

Components:

Buprenorphine Hydrochloride:
Bioaccumulation:
Species: Oncorhynchus mykiss (rainbow trout)
Bioconcentration factor (BCF): 0.4
Method: OECD Test Guideline 305

Partition coefficient: n-octanol/water
log Pow: 3.11

Citric acid:
Partition coefficient: n-octanol/water
log Pow: -1.72

Mobility in soil

Components:

Buprenorphine Hydrochloride:
Distribution among environmental compartments
log Koc: 4.11

Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Dispose of in accordance with local regulations.
Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture
Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subjected to the SDS, labelling, PEL and other requirements in the Act/Regulations.

Environmental Protection and Management Act and Environmental Protection and Management (Hazardous Substances) Regulations: Not applicable

Fire Safety (Petroleum and Flammable Materials) Regulations: Not applicable

The components of this product are reported in the following inventories:

- AICS: not determined
- DSL: not determined
- IECSC: not determined

16. OTHER INFORMATION

Further information:
Sources of key data used to compile the Safety Data Sheet:

Date format: dd.mm.yyyy

Full text of other abbreviations:

- ACGIH: USA. ACGIH Threshold Limit Values (TLV)
- SG OEL: Singapore. Workplace Safety and Health Act - First Schedule Permissible Exposure Limits of Toxic Substances
- ACGIH / TWA: 8-hour, time-weighted average
- SG OEL / PEL (long term): Permissible Exposure Level (PEL) Long Term

Abbreviations:
- AICS - Australian Inventory of Chemical Substances
- ANTT - National Agency for Transport by Land of Brazil
- ASTM - American Society for the Testing of Materials
- bw - Body weight
- CMR - Carcinogen, Mutagen or Reproductive Toxicant
- DIN - Standard of the German Institute for Standardisation
- DSL - Domestic Substances List (Canada)
- ECx - Concentration associated with x% response
- ELx - Loading rate associated with x% response
- EmS - Emergency Schedule
- ENCS - Existing and New Chemical Substances (Japan)
- ErCx - Concentration associated with x% growth rate response
- ERG - Emergency Response Guide
- GHS - Globally Harmonized System
- GLP - Good Laboratory Practice
- IARC - International Agency for Research on Cancer
- IATA - International Air Transport Association
- IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
- IC50 - Half maximal inhibitory concentration
- ICAO - International Civil Aviation Organization
- IECSC - Inventory of Existing Chemical Substances in China
- IMDG - International Maritime Dangerous Goods
- IMO - International Maritime Organization
- ISHL - Industrial Safety and Health Law (Japan)
- ISO - International Organisation for Standardization
- KECI - Korea Existing Chemicals Inventory
- LC50 - Lethal Concentration to 50% of a test population
- LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose)
- MARPOL - International Convention for the Prevention of Pollution from Ships
- n.o.s. - Not Otherwise Specified
- Nch - Chilean Norm
- NO(A)EC - No Observed (Adverse) Effect Concentration
- NO(A)EL - No Observed (Adverse) Effect Level
- NOELR - No Observable Effect
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.