SECTION 1. IDENTIFICATION

Product name: Peginterferon Alfa-2b Redipen Formulation

Manufacturer or supplier’s details
Company name of supplier: Merck & Co., Inc
Address: 126 E. Lincoln Avenue
Rahway, New Jersey U.S.A. 07065
Telephone: 908-740-4000
Emergency telephone: 1-908-423-6000
E-mail address: EHSDATASTEWARD@merck.com

Recommended use of the chemical and restrictions on use
Recommended use: Pharmaceutical
Restrictions on use: Not applicable

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Combustible dust
Reproductive toxicity: Category 1B

GHS label elements
Hazard pictograms: ![Combustible Dust Pictogram]

Signal Word: Danger
Hazard Statements: If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.
H360FD May damage fertility. May damage the unborn child.

Precautionary Statements: Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves, protective clothing, eye protection and face protection.

Response:
P308 + P313 IF exposed or concerned: Get medical attention.

Storage:
P405 Store locked up.

Disposal:
Other hazards
Dust contact with the eyes can lead to mechanical irritation.
Contact with dust can cause mechanical irritation or drying of the skin.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Components</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peginterferon Alfa-2b</td>
<td>Chemical name: Peginterferon Alfa-2b   CAS-No.: 215647-85-1   Concentration (% w/w): &gt;= 0.1 - &lt; 1</td>
</tr>
<tr>
<td>Actual concentration is withheld as a trade secret</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

If inhaled: If inhaled, remove to fresh air. Get medical attention.
In case of skin contact: In case of contact, immediately flush skin with soap and plenty of water. Remove contaminated clothing and shoes. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
In case of eye contact: If in eyes, rinse well with water. Get medical attention if irritation develops and persists.
If swallowed: If swallowed, DO NOT induce vomiting. Get medical attention. Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed: May damage fertility. May damage the unborn child. Contact with dust can cause mechanical irritation or drying of the skin. Dust contact with the eyes can lead to mechanical irritation.

Protection of first-aiders: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).

Notes to physician: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media: None known.
Specific hazards during fire fighting: Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Exposure to combustion products may be a hazard to health.

Hazardous combustion products: Carbon oxides

Specific extinguishing methods: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for fire-fighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Sweep up or vacuum up spillage and collect in suitable container for disposal. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures: Static electricity may accumulate and ignite suspended dust causing an explosion. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

Local/Total ventilation: If sufficient ventilation is unavailable, use with local exhaust ventilation.

Advice on safe handling: Do not get on skin or clothing. Do not breathe dust.
Do not swallow.
Avoid contact with eyes.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep container tightly closed.
Minimize dust generation and accumulation.
Keep container closed when not in use.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage:
- Keep in properly labeled containers.
- Store locked up.
- Keep tightly closed.
- Store in accordance with the particular national regulations.

Materials to avoid:
- Do not store with the following product types:
  - Strong oxidizing agents
  - Self-reactive substances and mixtures
  - Organic peroxides
  - Explosives
  - Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Type</th>
<th>Value type (Form of exposure)</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inert or nuisance dust</td>
<td>50 Million particles per cubic foot</td>
<td>Basis: OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td>15 mg/m³</td>
<td>Basis: OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td>5 mg/m³</td>
<td>Basis: OSHA Z-3</td>
</tr>
<tr>
<td>Dust, nuisance dust and particulates</td>
<td>15 Million particles per cubic foot</td>
<td>Basis: OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td>10 mg/m³</td>
<td>Basis: CAL PEL</td>
</tr>
<tr>
<td></td>
<td>5 mg/m³</td>
<td>Basis: CAL PEL</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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SAFETY DATA SHEET  
according to the OSHA Hazard Communication Standard

Peginterferon Alfa-2b Redipen Formulation

<table>
<thead>
<tr>
<th>Version</th>
<th>Revision Date</th>
<th>SDS Number</th>
<th>Date of last issue</th>
<th>Date of first issue</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.1</td>
<td>09/26/2023</td>
<td>19445-00022</td>
<td>03/20/2023</td>
<td>10/07/2014</td>
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<table>
<thead>
<tr>
<th>Exposure</th>
<th>Concentration</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peginterferon Alfa-2b</td>
<td>215647-85-1</td>
<td>TWA (inhalable fraction) 0.2 µg/m³ (OEB 5) Internal</td>
</tr>
</tbody>
</table>

**Engineering measures**

Minimize workplace exposure concentrations. Apply measures to prevent dust explosions. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). If sufficient ventilation is unavailable, use with local exhaust ventilation.

**Personal protective equipment**

**Respiratory protection**

General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

**Hand protection**

Material: Chemical-resistant gloves

Remarks: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

**Eye protection**

Wear the following personal protective equipment: Safety goggles

**Skin and body protection**

Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

**Hygiene measures**

If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance**

powder
### Peginterferon Alfa-2b Redipen Formulation

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>off-white</td>
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<tr>
<td>Odor</td>
<td>No data available</td>
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<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>May form explosive dust-air mixture during processing, handling or other means.</td>
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<tr>
<td>Flammability (liquids)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit / Lower flammability limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
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</tr>
<tr>
<td>Water solubility</td>
<td>soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
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</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td></td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive</td>
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<tr>
<td>Oxidizing properties</td>
<td>The substance or mixture is not classified as oxidizing.</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No data available</td>
</tr>
<tr>
<td>Particle size</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SECTION 10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.
Chemical stability: Stable under normal conditions.
Possibility of hazardous reactions:
- May form explosive dust-air mixture during processing, handling or other means.
- Can react with strong oxidizing agents.

Conditions to avoid:
- Heat, flames and sparks.
- Avoid dust formation.

Incompatible materials:
- Oxidizing agents

Hazardous decomposition products:
- No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity:
Not classified based on available information.

Components:

Peginterferon Alfa-2b:
Acute toxicity (other routes of administration):
- LD50 (Rat): > 20.1 mg/kg
- Application Route: Intravenous
- LD50 (Monkey): > 9.8 mg/kg

Skin corrosion/irritation:
Not classified based on available information.

Components:

Peginterferon Alfa-2b:
Species: Rabbit
Result: Mild skin irritation

Serious eye damage/eye irritation:
Not classified based on available information.

Components:

Peginterferon Alfa-2b:
Species: Rabbit
Result: Mild eye irritation
Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Components:

Peginterferon Alfa-2b:
Genotoxicity in vitro:
- Test Type: reverse mutation assay
  Result: negative
- Test Type: Chromosomal aberration
  Test system: Human lymphocytes
  Result: negative

Genotoxicity in vivo:
- Test Type: In vivo micronucleus test
  Species: Mouse
  Result: negative

Carcinogenicity
Not classified based on available information.

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
May damage fertility. May damage the unborn child.

Components:

Peginterferon Alfa-2b:
Effects on fertility:
- Test Type: Fertility/early embryonic development
  Species: Monkey, female
  Application Route: Subcutaneous
  Dose: 0.35 milligram per kilogram
  Symptoms: Effect on estrous cycle

Reproductive toxicity - Assessment:
- Clear evidence of adverse effects on development, based on animal experiments.
- Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.
STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Components:

Peginterferon Alfa-2b:
Target Organs: Gastrointestinal tract, Immune system, Cardio-vascular system, Endocrine system, Central nervous system, Liver, Respiratory Tract, Eye
Assessment: Causes damage to organs through prolonged or repeated exposure.

Repeated dose toxicity

Components:

Peginterferon Alfa-2b:
Species: Mouse
NOAEL: 0.0038 mg/kg
Application Route: Subcutaneous
Exposure time: 9 d
Species: Rat
NOAEL: 0.0042 mg/kg
Application Route: Subcutaneous
Exposure time: 30 d
Species: Monkey
LOAEL: 0.12 mg/kg
Application Route: Subcutaneous
Exposure time: 30 d
Target Organs: Blood, Bone marrow, Immune system
Species: Monkey
NOAEL: 0.015 mg/kg
LOAEL: 0.077 mg/kg
Exposure time: 3 Months
Target Organs: Respiratory Tract, Cardio-vascular system, Central nervous system, Bone marrow

Aspiration toxicity
Not classified based on available information.

Experience with human exposure

Components:

Peginterferon Alfa-2b:
Inhalation: Symptoms: flu-like symptoms, Gastrointestinal disturbance, mental depression, tingling
SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Peginterferon Alfa-2b:

Ecotoxicology Assessment
Acute aquatic toxicity : No data available
Chronic aquatic toxicity : No data available

Persistence and degradability

Components:

Peginterferon Alfa-2b:
Biodegradability : Result: Readily biodegradable.
Biodegradation: 63 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.
Do not dispose of waste into sewer.
Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

Special precautions for user
Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards
- Combustible dust
- Reproductive toxicity

SARA 313
- This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know
α-D-Glucopyranoside, α-D-glucopyranosyl, dihydrate 6138-23-4

The ingredients of this product are reported in the following inventories:

AICS: not determined
DSL: not determined
IECSC: not determined

SECTION 16. OTHER INFORMATION

Further information
SAFETY DATA SHEET
according to the OSHA Hazard Communication Standard

Peginterferon Alfa-2b Redipen Formulation

Version 7.1  Revision Date: 09/26/2023  SDS Number: 19445-00022  Date of last issue: 03/20/2023  Date of first issue: 10/07/2014

NFPA 704:

Flammability

Health

Instability

Flammable

Health

Instability

Special hazard

HMIS® IV:

HEALTH

FLAMMABILITY

PHYSICAL HAZARD

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/'" represents the absence of a chronic hazard.

Full text of other abbreviations

CAL PEL: California permissible exposure limits for chemical contaminants (Title 8, Article 107)

OSHA Z-3: USA, Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Duffs

CAL PEL / PEL: Permissible exposure limit

OSHA Z-3 / TWA: 8-hour time weighted average

AICL - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECX - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELX - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSG - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50% of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act;
SAFETY DATA SHEET
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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.

US / Z8